



<b>Document number</b> 32220-3184-ENG-07	<b>First issued</b> 2003-02-17	<b>Revised date</b> 2011-08-02	<b>Revision</b> 06	<b>Issued by</b> Anette Nordgren	<b>Page</b> 1 of 6
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## GC11

### 1. Identification of the Substance/Preparation and of the Company/Undertaking

<b>Trade Name:</b>	<b>Supplier:</b>
GC11	Alfa Laval Lund AB
	Box 74
<b>Product Type:</b>	SE-221 00 Lund
Epoxy adhesive for gaskets	Sweden
	Tel: +46 46 36 65 00
	Mail: sds.question@alfalaval.com

**Emergency number: +46 8 33 70 43 (Open 24 h)**

### 2. Hazards Identification

Classification	Xi; R36/38, R43, N; R51/53
Description of hazards	Health: may cause sensitisation by skin contact. Irritating to eyes and skin. Environmental: toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Other	Contains epoxy.

### 3. Composition/Information on Ingredients

Hazardous ingredient	Weight-%	CAS No	EC No	Symbol	Risk Phrases
Epoxy resin system	60 - 100	25068-38-6	500-033-5	Xi, N	R36/38-43-51/53
Calcium carbonate	10 - 30	1317-65-3	215-279-6		
Silica, amorphous	1 - 5	112945-52-5	231-525-4		

See section 16 for explanation to R-phrases.

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### 4. First-Aid Measures

General	In case of doubt, seek medical attention.
Inhalation	Remove to fresh air, keep warm and rest.
Skin contact	Remove contaminated clothing. Wash area with soap and water. Call a physician if irritation persists.
Eye contact	Flush with tempered water for at least 15 minutes. Check and remove any contact lenses. Lifting the upper and lower eyelids. Call a physician if irritation persists.
If Swallowed	Rinse immediately the mouth and give water or milk to drink if the victim is fully conscious. Do not induce vomiting. Consult a physician.

### 5. Fire-Fighting Measures

Recommended extinguishing media	Dry chemical, carbon dioxide (CO <sub>2</sub> ), water spray, foam. Use extinguishing agents depending on the surrounding materials.
Not recommended extinguishing media	Water jet.
Fire and explosion hazards	Not classified as flammable. Hazardous degradation products: heavy fumes, carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), phenols, chloro compounds.
Personal precautions	Wear self-contained breathing apparatus.
Other information	Remove or cool containers exposed to fire with water.

### 6. Accidental Release Measures

Personal precautions	Evacuate unprotected and untrained personnel from hazard area. For personal precautions, see section 8.
Environmental precautions	Prevent release to municipal drainage, watercourses or soil.
Spillage	Absorb with inert absorbent, scrape up and place in a suitable container for disposal.

### 7. Handling and Storage

Handling	Prevent contact with the product. For personal protection, see section 8. Provide appropriate general mechanical ventilation and/or local exhaust ventilation. Handle the product in accordance with national legislation, which may provide guidance on health, safety and environmental aspects. Personnel with pronounced allergic preference for epoxy should not handle the product.
Storage	Keep container tightly closed at 20 °C. Avoid storing temperature between 7 and 16 °C because the product may crystallize in this temperature range.

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### 8. Exposure Controls/Personal Protection

Occupational exposure limits (AFS)	Dust, inorganic, respirable; (8h) 5 mg/m <sup>3</sup> .
About exposure limits	Take measures to keep the airborne concentrations below threshold limit value when grinding cured product.
Exposure measurements	Choose appropriate personal protection equipments after consulting respectively suppliers. Arrange sufficient ventilation. Do not eat, drink or smoke when using this product.
Respiratory protection	When ventilation is inadequate wear appropriate full face respirator with filter A, when grinding use P2 particulate prefilters. It may be necessary to use wear full face air-purifying respirator if ventilation is inadequate or in confined areas.
Gloves	Use resistant gloves, for example 4H, multi layer gloves. For short exposure use neoprene or nitrile gloves. Supplier of gloves should be contacted in order to find the most appropriate type.
Eye protection	Wear vented safety goggles with side shields when risk for splashing.
Skin protection	Wear suitable full body protective clothing.
Other information	Specified personal precaution is recommended, a risk assessment of actual work situation may lead to other demands. Ensure that eyewash stations are close to the work station location. Isolate and wash contaminated clothes before re-use. Wash immediately exposed skin with soap and water.

### 9. Physical and Chemical Properties

Appearance	Liquid
Odour	Epoxy
Colour	Green
Solubility	Before curing; soluble in organic solvents.
Solubility in water	Insoluble
Density	1,4 kg/dm <sup>3</sup> (20 °C)
Flash-point	Not flammable
Vapour pressure	Low
Viscosity	41500 cPs

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### 10. Stability and Reactivity

Conditions to avoid	Avoid temperature above 66 °C.
Materials to avoid	None
Hazardous decomposition products	When exposed to fire or high temperature heavy fumes, carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), phenols, chloro compounds may be formed.
Stability	Stable under recommended storage and handling conditions.

### 11. Toxicological Information

General	Main hazard when handling is the allergy inducing properties of the product.
Inhalation	Inhalation of vapours may cause respiratory system irritation. Dust from grinding of cured product may cause respiratory system irritation.
Skin contact	Irritation to skin. May cause an allergic reaction by skin contact and hypersensitiveness to epoxy.
Eye contact	Irritating to eyes.
Ingestion	May cause irritation of mucous membrane, indisposition, vomiting and diarrhoea.
Chronic effects	Enhanced risk to lung diseases after prolonged or repeated inhalation of dust.
Sensitisation	May cause sensitisation by skin contact.
Carcinogenic effects	The product may contain low concentration of crystalline silica, which may cause cancer.

### 12. Ecological Information

Ingredient	Epoxy resin
Acute, aquatic organisms, fish	1,5-7,7 mg/l, test method: LC50, art: Salmo gairdneri, 96 h
Acute, aquatic organisms, alga	220 mg/l, test method: EC50, art: Chlorophyta, 96 h
Acute, aquatic organisms, daphnia	1,1-3,6 mg/l, test method: EC50, art: Daphnia magna, 24 h
Eco toxicity	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Mobility	Insoluble in water, sink to the ground.
Persistent and biodegradability	Not readily biodegradable.
Bio accumulation	Not known.

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### 13. Disposal Considerations

EWC-code	EWC-code: 200127* Paint, inks, adhesives and resins containing dangerous substances.
Classified as hazardous waste	Yes
Disposal	Dispose of according to all state and local applicable regulations. The EWC-code is recommended. Another code may be used in other field of application as stated in this document.

### 14. Transport Information

Land transport ADR/RID and GGVS/GGVE (cross-border/domestic)	UN-Number: 3082 Proper shipping name: Environmentally hazardous substance, liquid n.o.s. (epoxy resin) Class: 9 Classification code: M6 Packaging group: III Tunnel restriction code: (E) Environmentally hazardous: Yes
Maritime transport IMDG/GGVSea	UN Number: 3082 Proper shipping name: Environmentally hazardous substance, liquid n.o.s. (epoxy resin) Packaging group: III EMS Number: F-A, S-F Marine pollutant: Yes
Air transport ICAO-TI and IATA-DGR	UN/ID Number: 3082 Proper shipping name: Environmentally hazardous substance, liquid n.o.s. (epoxy resin) Class: 9 Subsidiary risk: - Packaging group: III Environmentally hazardous: Yes

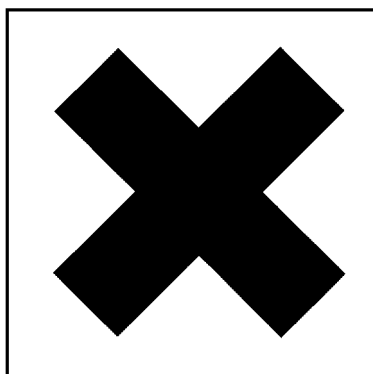
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### 15. Regulatory Information

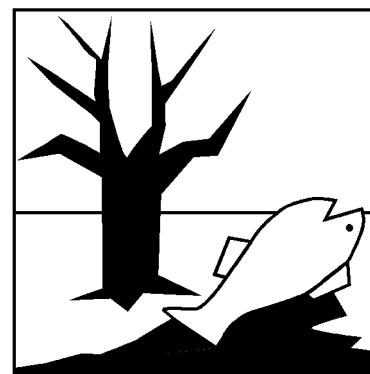
Ingredient

Epoxy resin

Label Symbol(s)



Xi Irritant



N Dangerous to the environment

Risk Phrases

R36/38 Irritating to eyes and skin.  
R43 May cause sensitisation by skin contact.  
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety Phrases

S28 After contact with skin, wash immediately with plenty of water.  
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.  
S61 Avoid release to the environment. Refer to special instructions/Safety data sheet.

### 16. Other Information

Explanation to R-phrases in section 3

R36/38 Irritating to eyes and skin.  
R43 May cause sensitisation by skin contact.  
R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Changes have been made in section 14.

### LIMITATION OF LIABILITY

This document is only intended to be used as guidance as regards the risks of which we are aware that are associated with the product. Every individual who works with the product or in close proximity of it must receive suitable training. Individuals who come into contact with the product must be capable of using their own judgement as regards conditions or methods for handling, storing and using the product. Alfa Laval is not liable for demands, losses or damage of any kind that arise from flaws or deficiencies in this document or from using, handling, storing or disposing of the product unless it can be proven that Alfa Laval has acted in a grossly negligent manner. **Beyond what has been agreed upon and specified in writing with Alfa Laval in the individual case, Alfa Laval makes no promises or assumes any liability, including but not limited to implicit guarantees regarding marketability or appropriateness in terms of both the information provided in this document and the product to which the information refers.**